



QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR A MERCHANDISER

What are Occupational Standards(OS)?

OS describe what individuals need to do, know and understand in order to carry out a particular job role or function

OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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Introduction Qualifications Pack – Merchandiser

SECTOR: APPAREL, MADE-UP'S AND HOME FURNISHING

SUB-SECTOR: APPAREL

OCCUPATION: MERCHANDISING

REFERENCE ID: AMH/Q0901

ALIGNED TO: NCO-2004 /7436.90

Brief Job Description: The Merchandiser plays a major role right from order booking process to Shipment. The critical role of merchandising department can be divided into three major heads: Order Booking Process, Product Development Process and Pre – Production Process.

Personal Attributes: A merchandiser needs to thrive in a fast-paced environment and should be able to take up challenges and think critically. He/she needs to have effective communication skills, be a good team player, should be able to work well under pressure and have Interest in analysing data with skills in MS Office.



Job Details



Qualifications Pack Code	AMH/Q 0901		
Job Role	Merchandiser		
Credits (NSQF)	TBD	Version number	1.0
Sector	Apparel, Made-Up's and Home Furnishing	Drafted on	12/08/14
Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15
NSQC Clearance On*	18/06/15		

Job Role	Merchandiser
Role Description	This unit covers the skills and knowledge to develop merchandising plans for fashion products
NSQF level	5
Minimum Educational Qualifications	Graduate, preferably
Maximum Educational Qualifications	Masters in Apparel Manufacturing & Merchandising
Training (Suggested but not mandatory)	NA
Minimum Job Entry Age	18 years
Experience	1-2 years of work experience/internship in apparelfield(product development, production), preferably
National Occupational Standards (NOS)	 Compulsory: <u>AMH/N0901 (Analyze Product)</u> <u>AMH/N0902 (Establish merchandising objectives)</u> <u>AMH/N0903 (Develop and present merchandising plan)</u> <u>AMH/N0904 (Organize and coordinate for pre- production)</u> <u>AMH/N0905 (Factory Coordination and managing shipment)</u> <u>AMH/N0103 (Maintain health, safety and security at workplace)</u> Optional: Not Applicable
Performance Criteria	As described in the relevant OS units







Glossary of Key Terms Table 1: Glossary of Key Terms

	Keywords /Terms	Description
Definitions	Sector	Sector is a conglomeration of different business operations having similar businesses and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
efii	Sub-sector	Sub-sector is derived from a further breakdown based on the
Õ		characteristics and interests of its components.
	Vertical	Vertical may exist within a sub-sector representing different domain areas or the client industries served by the industry.
	Occupation	Occupation is a set of job roles, which perform similar/related set of
		functions in an industry.
	Function	Function is an activity necessary for achieving the key purpose of the sector, occupation, or area of work, which can be carried out by a person or a group of persons. Functions are identified through functional analysis and form the basis of OS.
	Sub-functions	Sub-functions are sub-activities essential to fulfill the achieving the objectives of the function.
	Job role	Job role defines a unique set of functions that together form a unique employment opportunity in an organization.
	Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
	Performance Criteria	Performance Criteria are statements that together specify the standard of performance required when carrying out a task.
	National Occupational Standards (NOS)	NOS are Occupational Standards which apply uniquely in the Indian context.
	Qualifications Pack Code	Qualifications Pack Code is a unique reference code that identifies a qualifications pack.
	Qualifications	Qualifications Pack comprises the set of OS, together with the
	Pack(QP)	educational, training and other criteria required to perform a job role. A Qualifications Pack is assigned a unique qualification pack code.
	Unit Code	Unit Code is a unique identifier for an OS unit, which can be denoted with either an ' O ' or an ' N '.
	Unit Title	Unit Title gives a clear overall statement about what the incumbent should be able to do.







Description	Description gives a short summary of the unit content. This would be
	helpful to anyone searching on a database to verify that this is the
	appropriate OS they are looking for.
Scope	Scope is the set of statements specifying the range of variables that an
	individual may have to deal with in carrying out the function which have a
	critical impact on the quality of performance required.
Knowledge and	Knowledge and Understanding are statements which together specify the
Understanding	technical, generic, professional and organizational specific knowledge that
	an individual needs in order to perform to the required standard.
Organizational	Organizational Context includes the way the organization is structured
Context	and how it operates, including the extent of operative knowledge
	managers have of their relevant areas of responsibility.
Technical	Technical Knowledge is the specific knowledgeneeded to accomplish
Knowledge	specific designated responsibilities.
Cara Chille (Canaria	Care Skille or Canaria Skille are a group of skille that are kny to learning
Core Skills/Generic Skills	Core Skills or Generic Skills are a group of skills that are key to learning
SKIIIS	and working in today's world. These skills are typically needed in any work environment. In the context of the OS, these include communication
	related skills that are applicable to most job roles.
Helpdesk	Helpdesk is an entity to which the customers will report their IT problems.
	IT Service Helpdesk Attendant is responsible for managing the helpdesk.
Keywords /Terms	Description
SSC	Sector Skill Council
OS	Occupational Standard(s)
NOS	National Occupational Standard(s)
QP	Qualifications Pack
UGC	University Grants Commission
MHRD	Ministry of Human Resource Development
Mole	Ministry of Labor and Employment
NVEQF	National Vocational Education Qualifications Framework
NVQF	National Vocational Qualifications Framework







AMH/N0901 Analyze Product

National Occupational Standard



Overview

This unit is about how a merchandiser is aware of what the business plans and market target is and design brief /techpack well captured from the design team







N·S·D·C National Skill Development Corporation Transforming the skill landscape

AMH/N0901 Analyze Product

Unit Code	AWINY NOSO1 Analyze Product
Offit Code	AMH/N0901
Unit Title (Task)	Analyze Product
Description	This unit is about how a merchandiser is aware of what the business plans and market target is and design brief /techpack well captured from the design team
Scope	 This unit/task covers the following: Market trend assessment: Determine key criteria for design brief: Design Brief well identified and analyzed from design team
Performance Criteria	(PC) w.r.t. the Scope
Elements	Performance Criteria
Market trend assessment	To be competent, you must be able to: PC1. Research on market trends PC2. Review previous designs& samples developed by the business to assess relevance to current design/samples.
Determine key criteria for design brief	 PC3. Identify business processes and client goals PC4. Conduct research on target market, materials, trims, better or new sources /suppliers for procurement PC5. Identify Quality standards for designs () PC6. Identify budget, cost points and timing constraints PC7. Check the Techpack received and identify it with the design brief given by the designer and also checked if all specifications are there in the techpack, If not clarify and modify if needed.
Knowledge and Unde	
A. Organizational Context	You need to know and understand: KA1. Your organization's policies, procedures, guidelines and standards for dealing with buyers/clients
	KA2. Recognizing and adapting to cultural differences in the workplace , including modes of behavior and interactions
(Knowledge of	KA3. Production capacity and processes of business are identified.
the company/	KA4. Identifying improvements.
organization	KA5. Completing work systematically with attention to detail without damage
and its processes)	to goods and equipment KA6. knowledge/ awareness of Intellectual Property rights
B. Technical	You need to know and understand:
Knowledge	KB1. Garment construction techniques and processes.
	KB2. Detailed knowledge of a range of fabrics and trims
	KB3. An understanding on the cost process involved in making an apparel
	KB4. Vendors
	KB5. Compliance Standards
Skills (S)	
A. Core Skills/	Writing Skills







AMH/N0901 Analyze Product

	AMH/N0901 Analyze Product
Generic Skills	You need to know and understand how to:
	SA1. Complete accurate well written work with attention to detail
	SA2. Able to communicate with others in the company and to clients in
	writing, as this is very important for a merchandiser
	Reading Skills
	You need to know and understand how to:
	SA3. follow guidelines/procedures/rules and service level agreements
	SA4. Read and understand the buyer/client's requirements
	Oral Communication (Listening and Speaking skills)
	You need to know and understand how to:
	SA5. listen effectively and orally communicate information accurately
	SA6. ask for clarification and advice from others
	SA7. To be able to speak in different language and also if possible the local
	language wherever placed
B. Professional	Decision Making
Skills	You need to know and understand:
	SB1. follow rule-based decision-making processes
	SB2. make decisions on a suitable course of action or response
	Plan and Organize
	You need to know and understand how to:
	SB3. plan and organize your work to achieve argets and deadlines
	SB4. plan processes and encourage interchange of ideas/designs
	SB5. Work independently in a team environment
	SB6. Contribute to the quality of team working
	Customer Centricity
	NA
	Problem Solving
	You need to know and understand how to:
	SB7. Clarification on the design to be developed with the team members
	SB8. Assess /evaluate design processes
	SB9. Communicate effectively within the workplace
	Analytical Thinking
	You need to know and understand how to:
	SB10. analyze the market trends and targets for the season
	SB11. pass on relevant information to others
	SB12. Production and Shipment Plans
	Critical Thinking
	You need to know and understand how to:
	SB13. provide opinions on work in a detailed and constructive way
	SB14. Clarify and check task related information







AMH/N0901 Analyze Product

NOS Version Control

NOS Code	AMH/N0901		
Credits (NSQF)	TBD	Version number	1.0
Industry	Apparel, Made-Up's and Home Furnishing	Drafted on	13/08/14
Industry Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15









Establish merchandising objectives

National Occupational Standard



Overview

This unit is about how the merchandiser sets objectives to develop the product given, following the work flow and the norms required









Establish merchandising objectives

Unit Code	AMH/N0902		
Unit Title	Establish merchandising objectives		
(Task)	Establish merchandising objectives		
Description	This unit is about how the merchandiser sets objectives to develop the product		
	given, following the work flow and the norms required		
Scope	This unit/task covers the following:		
	 Identification of Vendor /Supplier 		
	 Preparation of the BOM 		
	 Evaluation of Different Parameters 		
Performance Criteria (PC) w	.r.t. the Scope		
Elements	Performance Criteria		
Identification of	To be competent, you must be able to:		
Vendor/Supplier	PC1. Identify the vendors for initial development and also be able to confirm		
	on for bulk if approved		
	PC2. Update the Vendor database		
	PC3. Identify the Vendors		
	PC4. Collect all kind of relevant swatches to meet the design brief from fabrics		
	to trims and get confirmation on the same		
	PC5. Appropriate personnel are consulted with to confirm feasibility and		
	appropriateness of techpack 🔊		
Preparation of the BOM&	PC6. Prepare a well formed BOM (Bill of Material) for each of the styles in the		
evaluation	collection. This is a critical and important element for a merchandiser and so		
	should be able to specify all that is required like the raw material, parts,		
	quantities of each needed to manufacture the end product.		
	PC7. Initial costing of the sampling derived		
	PC8. Appropriate personnel identified for the consumption to be made for		
	making		
	PC9. Required involvement of patternmaker and tailor are identified		
	PC10. Monitoring procedures and checking points are determined.		
	PC11. Techpack sent to appropriate personnel(IE Department) to calculate the		
	SAM(Standard Allowed Minute) of the sample if BOM provided by buyer or this is		
	done during the process of the development of the sample when the BOM is		
	internally created by the merchandiser		
	PC12. Time constraints met to make the sample and also a rough TNA(Time and Action) calendar made with the estimated details get to fix on the delivery date		
	Action)calendar made with the estimated details got to fix on the delivery date after confirmation on the sample		
Knowledge and Understand			
A. Organizational	You need to know and understand:		
Context	KA1. Theorganization'spoliciesandprocedures		
(Knowledge of the	KA2. Protocoltoobtain moreinformationonworkrelatedtasks.		
company/	KA2. The limits of your role and responsibilities in relation to IT service		
organization and	requests/incidents		
its processes)	KA4. who to refer problems to when they are outside the limit of your		
10 01000303	authority		
	autionty		







National Occupational Standards

	Establish marshandising objectives
AMH/N0902	Establish merchandising objectives
	KA5. your organization's equipment, templates and processes for preparing
	the techpackand how to use these
	KA6. Details of the job role and responsibilities
	KA7. your organization's knowledge base and how to use and update this
	KA8. Reporting Structure
	KA9. knowledge/ awareness of Intellectual Property rights
B. Technical	You need to know and understand:
Knowledge	KB1. Knowledge
	offabrics/apparelsandgarmentsandtypesoffabrics/apparelsthat
	requirestitchingbyhand ormachinestitching
	KB2. Knowledge on Sewing and Pattern making techniques to put across
	ideology the tailor master to make the same
	KB3. Concepts of product and pricing life cycle
	KB4. Pricing and costing procedures
	KB5. Knowledge on quality and workplace practices
	KB6. Vendor /Supplier Identified:
	Vendor database updated
	 Collecting of different swatches from vendors
	KB7. Preparation of the BOM:
	 Accuracy in making the right BOM for each styles
	KB8. Different Parameters evaluated:
	• Capability
	• Cost
	• Delivery
Skills (S)	
A. Core Skills/	Writing Skills
Generic Skills	You need to know and understand how to:
	SA1. complete accurate well written work with attention to detail
	SA2. communicate with others in writing
	Reading Skills
	You need to know and understand how to:
	SA3. follow guidelines/procedures/rules and service level agreements
	Oral Communication (Listening and Speaking skills)
	You need to know and understand how to:
	SA4. listen effectively and orally communicate information accurately
	SA5. ask for clarification and advice from others in the team and heads
B. Professional Skills	Decision Making
D. TTOICSSIONALSKIIS	You need to know and understand how to:
	SB1. follow rule-based decision-making processes
	SB2. make decisions on a suitable course of action or response
	Plan and Organize
	You need to know and understand how to:
	SB3. plan and organize your work to achieve targets and deadlines
	Customer Centricity
	NA



NOS National Occupational Standards





AMH/N0902	Establish merchandising objectives
	Problem Solving
	You need to know and understand how to:
	SB4. apply problem-solving approaches in different situations
	SB5. refer anomalies to the design head
	SB6. seek clarification on problems from others
	Analytical Thinking
	You need to know and understand how to:
	SB7. analyze the design and techpack making process
	SB8. Analyze needs, requirements and dependencies in order to meet your
	workrequirements
	Critical Thinking
	You need to know and understand how to:
	SB9. provide opinions on work in a detailed and constructive way to the
	merchandiser and if necessary to the sampling tailor and pattern master
	SB10. apply balance judgments to different situations

NOS Version Control

NOS Code		AMH/N0902	
Credits (NSQF)	TBD	Version number	1.0
Industry	Apparel, Made-Up's and Home Furnishing	Drafted on	13/08/14
Industry Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15
Occupation	Merchandising	Next review date	30/12/19







Develop and present merchandising plan

National Occupational Standard



Overview

This unit is about how a merchandiser gets the sample developed against the design brief for analyzing and getting it confirmed for bulk production. Also in the meantime getting the plan and process for production identified and confirmed.



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AMH/N0903 Develop and present merchandising plan This unit is about how the merchandiser gets the sample developed against the design brief for analyzing and getting it confirmed for bulk production. Also in the meantime getting the plan and process for production identified and confirmed. This unit/task covers the following: • Oversee Prototype Preparation • Confirmation of Merchandise plan
 This unit is about how the merchandiser gets the sample developed against the design brief for analyzing and getting it confirmed for bulk production. Also in the meantime getting the plan and process for production identified and confirmed. This unit/task covers the following: Oversee Prototype Preparation Confirmation of Merchandise plan
 design brief for analyzing and getting it confirmed for bulk production. Also in the meantime getting the plan and process for production identified and confirmed. This unit/task covers the following: Oversee Prototype Preparation Confirmation of Merchandise plan w.r.t. the Scope
 Oversee Prototype Preparation Confirmation of Merchandise plan w.r.t. the Scope
PerformanceCriteria
 To be competent, you must be able to: PC1. Check the specification sheet prepared in accordance with standard formation PC2. Preparation and cutting of patterns and detailed drawings, mini markers are checked/confirmed in coordination with concerned personnel PC3. Check if the patterns developed are according to the shrinkage report states and received PC4. Assembled garments are checked according to specification sheet, accepted garment assembly techniques PC5. Prototype sent for Test report either according to company norms or as per the buyers standards requested PC6. Prototype checked with design team and sent to buyer for approval and accordingly changes done if any and confirmed for production. Size sets approve internally PC7. Raise and Receive P.O(Purchase Order) &P.I (Performa Invoice) after confirmation on the costing to buyer and vendor PC8. Approval and updation of all the work sheets, like the trims sheet, fabric sheet, consumption sheet(fabric and thread) this also includes in teckpack, if any required
PC9. Actual TNA updated and sent for approval
nding (K)
 You need to know and understand: KA1. Theorganization'spoliciesandprocedures KA2. Protocoltoobtain moreinformationonworkrelatedtasks. KA3. the limits of your role and responsibilities in relation to IT service requests/incidents KA4. who to refer problems to when they are outside the limit of your authority KA5. your organization's equipment, templates and processes for preparing the techpackand how to use these KA6. Details of the job role and responsibilities KA7. your organization's knowledge base and how to use and update this KA8. Reporting Structure KA9. knowledge/ awareness of Intellectual Property rights



National Occupational Standards



N-5-D-C National Skill Development Corporation Transforming the skill landscape

AMH/N0903	Develop and present merchandising plan
Knowledge	KB1. Knowledge
	offabrics/apparelsandgarmentsandtypesoffabrics/apparelsthat
	requirestitchingbyhand ormachinestitching
	KB2. Knowledge on Sewing and Pattern making techniques to put across
	ideology the tailor master to make the same
	KB3. Concepts of product and pricing life cycle
	KB4. Pricing and costing procedures
	KB5. Knowledge on quality and workplace practices
	KB6. Able to coordinate well with all the departments
kills (S)	KBO. Able to coordinate well with all the departments
A. Core Skills/	Writing Skills
Generic Skills	You need to know and understand how to:
Cenerie Skiils	SA1. complete accurate well written work with attention to detail
	SA2. communicate with others in writing
	Reading Skills
	You need to know and understand how to:
	SA3. follow guidelines/procedures/rules and service level agreements
	Oral Communication (Listening and Speaking skills)
	You need to know and understand how to:
	SA4. listen effectively and orally communicate information accurately
	SA5. ask for clarification and advice from others in the team and heads
B. Professional Skills	Decision Making
	You need to know and understand how to:
	SB1. follow rule-based decision-making processes
	SB2. make decisions on a suitable course of action or response
	Plan and Organize
	You need to know and understand how to:
	SB3. plan and organize your work to achieve targets and deadlines
	Customer Centricity
	NA
	Problem Solving
	You need to know and understand how to:
	SB4. apply problem-solving approaches in different situations
	SB5. refer anomalies to the design head
	SB6. seek clarification on problems from others
	Analytical Thinking
	You need to know and understand how to:
	SB7. analyze the design and techpack making process
	SB8. Analyze needs, requirements and dependencies in order to meet your
	workrequirements
	Critical Thinking
	You need to know and understand how to:
	SB9. provide opinions on work in a detailed and constructive way to the
	merchandiser and if necessary to the sampling tailor and pattern master
	SB10. apply balance judgments to different situations









Develop and present merchandising plan

NOS Version Control

NOS Code	AMH/N0903		
Credits (NSQF)	TBD	Version number	1.0
Industry	Apparel, Made-Up's and Home Furnishing	Drafted on	14/08/2014
Industry Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15











Organize and Coordinate for pre-production

National Occupational Standard



Overview

This unit is about how a merchandiser organizes and coordinates for the pre-production meeting and handover of file.



National Occupational Standards





	AMH/N0904 Organize and Coordinate for pre-production			
/	Unit Code	AMH/N0904		
	Unit Title	Organize and coordinate for pre-production		
	(Task)			
	Description	This unit is about how the merchandiser organizes and coordinates for the pre-		
		production meeting and handover of file.		
	Scope	This unit/task covers the following:		
		 Following of the TNA 		
		 A well prepared pre-production file 		
		 PPM-Pre production Meeting 		
	Performance Criteria (PC) w			
	Elements	PerformanceCriteria		
	Follow the Time & Action	To be competent, you must be able to:		
	Calendar (TNA)	PC1. Be updated on the TNA prepared		
		PC2. Coordinate with all depts. Check on mainly with status on the warehouse		
		to know if the raw materials, trims and all necessary ordered are getting		
	Duene no preduction	in-house on time		
	Prepare pre-production	PC3. When half the items are in-house then the PPM (pre-production		
	file and address important issues in pre-production	meeting) is held and hand over of file takes place. Hence create a good accurate file.		
	meeting	PC4. Sort out issue based PPM meeting, if any		
	meeting	PC5. Content should be according to the usage or preference		
		PC6. Ensure the file should have the techpack, production order sheet with		
		size break up, cut plan and mini marker, packaging specification, washing		
		instruction (if any), all the approved swatches and samples with strike		
		offs if any, Test report, TNA Chart and important mail conversations.		
		PC7. At Pre-production Meeting, the merchandiser clarifies and address any		
		potential issues if any		
		PC8. Identify any other issues, raised if any from the other department		
		personnel attending the meeting		
		PC9. And over to be done and minutes of the meeting sent to all involved		
	Knowledge and Understand	ling (K)		
	A. Organizational	You need to know and understand:		
	Context	KA1. Theorganization'spoliciesandprocedures		
	(Knowledge of the	KA2. Protocoltoobtain moreinformationonworkrelatedtasks.		
	company/	KA3. the limits of your role and responsibilities in relation to IT service		
	organization and	requests/incidents		
	its processes)	KA4. who to refer problems to when they are outside the limit of your		
		authority		
		KA5. your organization's equipment, templates and processes for preparing		
		the techpackand how to use these KA6. Details of the job role and responsibilities		
		KAC. Details of the job role and responsibilities KA7. your organization's knowledge base and how to use and update this		
		KA7. your organization's knowledge base and now to use and update this KA8. Reporting Structure		
		KA9. knowledge/ awareness of Intellectual Property rights		
	B. Technical	You need to know and understand:		

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National Occupational Standards

AMH/N0904	Organize and Coordinate for pre-production		
Knowledge	KB1. Knowledge offabrics/apparelsandgarmentsand typesoffabrics/apparel		
	that requirestitchingbyhand ormachinestitching		
	KB2. Knowledge on Sewing and Pattern making techniques to put across		
	ideology the tailor master to make the same		
	KB3. Concepts of product and pricing life cycle		
	KB4. Pricing and costing procedures		
	KB5. Knowledge on quality and workplace practices		
	KB6. Able to coordinate well with all the departments		
kills (S)			
A. Core Skills/	Writing Skills		
Generic Skills	You need to know and understand how to:		
	SA1. complete accurate well written work with attention to detail		
	SA2. communicate with others in writing		
	Reading Skills		
	You need to know and understand how to:		
	SA3. follow guidelines/procedures/rules and service level agreements		
	Oral Communication (Listening and Speaking skills)		
	You need to know and understand how to:		
	SA4. listen effectively and orally communicate information accurately		
	SA5. ask for clarification and advice from others in the team and heads		
B. Professional Skills	Decision Making		
	You need to know and understand how 🐼		
	SB1. follow rule-based decision-making processes		
	SB2. make decisions on a suitable course of action or response		
	Plan and Organize		
	You need to know and understand how to:		
	SB3. plan and organize your work to achieve targets and deadlines		
	Customer Centricity		
	NA		
	Problem Solving		
	You need to know and understand how to:		
	SB4. apply problem-solving approaches in different situations		
	SB5. refer anomalies to the design head		
	SB6. seek clarification on problems from others		
	Analytical Thinking		
	You need to know and understand how to:		
	SB7. analyze the design and techpack making process		
	SB8. Analyze needs, requirements and dependencies in order to meet your		
	workrequirements		
	Critical Thinking		
	You need to know and understand how to:		
	SB9. provide opinions on work in a detailed and constructive way to the		
	merchandiser and if necessary to the sampling tailor and pattern master		
	SB10. apply balance judgments to different situations		









Organize and Coordinate for pre-production

NOS Version Control

NOS Code	AMH/N0904		
Credits (NSQF)	TBD	Version number	1.0
Industry	Apparel, Made-Up's and Home Furnishing	Drafted on	14/08/2013
Industry Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15











Factory Coordination and managing shipment

National Occupational Standard



Overview

This unit is about how the merchandiser coordinates with the factory to check on the smooth running of it to meet the delivery line. Be present during shipment while the quality check is done and all approved





N-5-D-C National Skill Development Corporation

	SHING National Occupational Standards development a serie of a standards development of solution and transforming the skill land		
AMH/N0905	Factory Coordination and managing shipment		
Unit Code	AMH/N0905		
Unit Title (Task)	Factory Coordination and managing shipment		
Description	This unit is about how the merchandiser coordinates with the factory to check on the smooth running of it to meet the delivery line. Be present during shipment while the quality check is done and all approved		
Scope	This unit/task covers the following: Coordinate and Manage orders, shipping & documentation processes		
Performance Criteria (PC) w			
Element	PerformanceCriteria To be competent, you must be able to:		
Coordination and management of shipment			
Knowledge and Understand	the approved shipment		
A. Organizational Context	You need to know and understand: KA1. Theorganization'spoliciesandprocedures		
(Knowledge of the company/ organization and its processes)	 KA1. Inteologanization sponcesandprocedures KA2. Protocoltoobtain moreinformationonworkrelatedtasks. KA3. the limits of your role and responsibilities in relation to IT service requests/incidents KA4. who to refer problems to when they are outside the limit of your authority KA5. your organization's equipment, templates and processes for preparing the techpackand how to use these KA6. Details of the job role and responsibilities KA7. your organization's knowledge base and how to use and update this KA8. Reporting Structure KA9. knowledge/ awareness of Intellectual Property rights 		
B. Technical Knowledge	 You need to know and understand: KB1. Knowledge offabrics/apparelsandgarmentsandtypesoffabrics/apparelsthat requirestitchingbyhand ormachinestitching KB2. Knowledge on Sewing and Pattern making techniques to put across ideology the tailor master to make the same KB3. Concepts of product and pricing life cycle KB4. Pricing and costing procedures KB5. Knowledge on quality and workplace practices KB6. Able to coordinate well with all the departments 		









National Occupational Standards MN Factory Coordination and managing shipment

Skills (S)			
A. Core Skills/	Writing Skills		
Generic Skills	You need to know and understand how to:		
	SA1. complete accurate well written work with attention to detail		
	SA2. communicate with others in writing		
	Reading Skills		
	You need to know and understand how to:		
	SA3. follow guidelines/procedures/rules and service level agreements		
	Oral Communication (Listening and Speaking skills)		
	You need to know and understand how to:		
	SA4. listen effectively and orally communicate information accurately		
	SA5. ask for clarification and advice from others in the team and heads		
B. Professional Skills	Decision Making		
	You need to know and understand how to:		
	SB1. follow rule-based decision-making processes		
	SB2. make decisions on a suitable course of action or response		
	Plan and Organize		
	You need to know and understand how to:		
	SB3. plan and organize your work to achieve targets and deadlines		
	Customer Centricity		
	NA		
	Problem Solving		
	You need to know and understand how to:		
	SB4. apply problem-solving approaches in different situations		
	SB5. refer anomalies to the design head		
	SB6. seek clarification on problems from others		
	Analytical Thinking		
	You need to know and understand how to:		
	SB7. analyze the design and techpack making process		
	SB8. Analyze needs, requirements and dependencies in order to meet your		
	workrequirements		
	Critical Thinking		
	You need to know and understand how to:		
	SB9. provide opinions on work in a detailed and constructive way to the		
	merchandiser and if necessary to the sampling tailor and pattern master		
	SB10. apply balance judgments to different situations		









Factory Coordination and managing shipment

NOS Version Control

NOS Code	AMH/N0905		
Credits (NSQF)	TBD	Version number	1.0
Industry	Apparel, Made-Up's and Home Furnishing	Drafted on	14/08/14
Industry Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15









Maintain health, safety and security at workplace

National Occupational Standard



Overview

ThisunitprovidesPerformanceCriteria,Knowledge&UnderstandingandSkills&Abilities required to comply with health, safety and security requirements at the workplace and covers proceduresto prevent,control and minimize riskto self andothers.









AMH/N0103 Mai

Maintain health, safety and security at workplace

	Unit Code	AMH/N0103		
	Unit Title (Task)	Maintainhealth, safety and security at work place		
Description		ThisunitprovidesPerformanceCriteriaKnowledge&UnderstandingandSkills&Abilities required to comply with health, safety and security requirements at the workplace and coversprocedurestoprevent,controlandminimizeriskto self andothers.		
	Scope	Thisunit/taskcoversthefollowing: 1. Complywith health, safetyandsecurityrequirementsatwork		
	Performance Criteria (PC) w			
	Elements	PerformanceCriteria		
	Complywith health,safetyand security requirementsatwork	Tobe competent, theuser/individual onthejobmustbeableto: PC1. Comply with health and safety related instructions applicable to the workplace		
		PC2. Useandmaintainpersonalprotectiveequipmentas perprotocol		
		 PC3. Carryoutownactivitiesinlinewith approved guidelinesandprocedures PC4. Maintainahealthylifestyleandguardagainstdependencyonintoxicants PC5. Followenvironmentmanagementsystemrelated procedures PC6. Identifyandcorrect(ifpossible)malfunctionsinmachineryandequipment PC7. Reportanyservicemalfunctionsthatcannotberectified PC8. Store materials and equipment ine with manufacturer's and Organizational requirements PC9. Safelyhandleandmovewasteanddebris PC10. Minimizehealthandsafetyriskstoselfandothersdueto own actions PC11. Seekclarifications, fromsupervisorsorotherauthorizedpersonnelincaseof perceived risks PC12. Monitortheworkplaceandworkprocessesforpotential risksandthreats PC13. Carryoutperiodicwalk-throughtokeepworkareafreefromhazardsandobstructions, ifassigned PC14. Report hazards and potential risks/ threats to supervisors or other authorized personnel PC15. Participate in mock drills/ evacuation procedures organized at the workplace PC16. Undertakefirstaid,fire-fightingandemergencyresponsetraining,ifasked todoso PC17. Take action based on instructions in the event of fire, emergencies or accidents PC18. Follow organisation procedures for shutdown and evacuation when 		
		required		
	Knowledge and Understand			
	A. Organizational Context (Knowledge of the company/	 KA1. Health and safety related practices applicable at the workplace KA2. Potential hazards, risks and threats based on nature of operations KA3. Organizational procedures for safe handling of equipment and machine operations 		









MH/N0103 Maintair	n health, safety and security at workplace			
organization and	KA4. Potential risks due to own actions and methods to minimize these			
its processes)	KA5. Environmental management system related procedures at the workplace			
	KA6. Layout of the plant and details of emergency exits, escape routes,			
	emergency equipment and assembly points			
	KA7. Potential accidents and emergencies and response to these scenarios			
	KA8. Reporting protocol and documentation required			
	 KA9. Details of personnel trained in first aid, fire-fighting and emergency response KA10. Actions to take in the event of a mock drills/ evacuation procedures or actual accident, emergency or fire 			
B. Technical	The user/individual on the job needs to know and understand:			
Knowledge	KB1. Occupational health and safety risks and methods			
	KB2. Personal protective equipment and method of use			
	KB3. Identification, handling and storage of hazardous substances			
	KB4. Proper disposal system for waste and by-products			
	KB5. Signage related to health and safety and their meaning			
	KB6. Importance of sound health, hygiene and good habits			
	KB7. Ill-effects of alcohol, tobacco and drugs			
kills (S)				
A. Core Skills/	Writing Skills			
Generic Skills	The user/ individual on the job needs to know and understand how to:			
	SA1. write report on the hazards and risks / threats faced at workplace			
	Reading Skills			
	The user/ individual on the job needs to know and understand how to:			
	SA2. read the first aid ,health and safety instructions			
	Oral Communication (Listening and Speaking skills)			
	The user/ individual on the job needs to know and understand how to:			
	SA3. respond to emergencies, accidents or fire at the workplace			
	SA4. Communicate to others when and how to evacuate the premises			
	SA5. communicate effectively the value of physical fitness, personal hygiene			
	and good habits to workers			
B. Professional Skills	Decision Making			
	NA			
	Disc and Organiza			
	Plan and Organize			
	Plan and Organize Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards Customer Centricity			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards Customer Centricity			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards Customer Centricity NA			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards Customer Centricity NA Problem Solving			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards Customer Centricity NA Problem Solving Theuser/individualonthejobneedstoknowandunderstandhowto: SB2. Raise alarm			
	Theuser/individual onthejobneeds toknowandunderstandhowto: SB1. Keepworkareafreefrompotentialhazards Customer Centricity NA Problem Solving Theuser/individualonthejobneedstoknowandunderstandhowto:			



NOS National Occupational Standards





AMH/N0103 Maintain health, safety and security at workplace

AMILYNOLOS	Wantani	in nearly, survey and security at workplace		
		Analytical Thinking		
		Theuser/individualonthejobneedstoknowandunderstandhowto:		
		SB5. Identifyandreportservicemalfunctionsandchemicalleaks		
		SB6. Identify, reportmalfunctionsinmachineryandequipmentandcorrectthemif		
		possible		
		Critical Thinking		
Ī		Theuser/individualonthejobneedstoknowandunderstandhowto:		
		SB7. Identify the problem related to heath and security and find the solution.		

NOS Version Control

NOS Code	A CAR	AMH/N0103	
Credits (NSQF)	TBD	Version number	1.0
Industry	Apparel, Made-Up's and Home Furnishing	Drafted on	13/08/14
Industry Sub-sector	Apparel	Last reviewed on	17/10/14
Occupation	Merchandising	Next review date	30/12/15





CRITERIA FOR ASSESSMENT OF TRAINEES

Merchandiser

(AMH/Q0901)

AMHSSC

Guidelines for Assessment

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC

2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC

3. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below)

4. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criteria

5. To pass the Qualification Pack, every trainee should score a minimum of 70% aggregate in QP

6. In case of successfully passing only certain number of NOS's, the trainee is eligible to take subsequent assessment on the balance NOS's to pass the Qualification Pack

				Marks Allocation		
		Total Marks 350	Out of	Theory	Skills Practical	Viva
1. AMH/N0901 Analyze Product	PC1. Research on market trends	100	15	8	5	2
	PC2. Review previous designs& samples developed by the business to assess relevance to current design/samples.		15	5	8	2
	PC3. Identify business processes and client goals		15	3	10	2
	PC4. Conduct research on target market, materials, trims, better or new sources /suppliers for procurement		15	6	7	2
	PC5. Identify Quality standards for designs		15	8	4	3
	PC6. Identify budget, cost points and timing constraints		15	11	2	2
	PC7. Check the Techpack received and identify it with the design brief given by the designer and also checked if all specifications are there in the techpack, If not clarify and modify if needed.		10	4	4	2
		Total	100	45	40	15
2. AMH/N0902 Establish merchandising objectives	PC1. Identify the vendors for initial development and also be able to confirm on for bulk if approved	50	5	1	3	1
	PC2. Update the Vendor database		4	1	2	1
	PC3. Identify the Vendors		4	1	2	1
	PC4. Collect all kind of relevant swatches to meet the design brief from fabrics to trims and get		4	1	2	1



Qualifications Pack For Merchandiser



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	confirmation on the same					
	PC5. Appropriate personnel are consulted with to confirm feasibility and appropriateness of techpack		4	1	2	1
	PC6. Prepare a well formed BOM (Bill of Material) for each of the styles in the collection. This is a critical and important element for a merchandiser and so should be able to specify all that is required like the raw material, parts, quantities of each needed to manufacture the end product.		5	3	1	1
	PC7. Initial costing of the sampling derived		4	2	1	1
	PC8. Appropriate personnel identified for the consumption to be made for making		3	1	1	1
	PC9. Required involvement of patternmaker and tailor are identified		4	1	2	1
	PC10. Monitoring procedures and checking points are determined.		4	2	1	1
	PC11. Techpack sent to appropriate personnel(IE Department) to calculate the SAM(Standard Allowed Minute)of the sample if BOM provided by buyer or this is done during the process of the development of the sample when the BOM is internally created by the merchandiser		5	2	2	1
	PC12. Time constraints met to make the sample and also a rough TNA(Time and Action)calendar made with the estimated details got to fix on the delivery date after confirmation on the sample		4	2	1	1
		Total	50	18	20	12
3. AMH/N0903 Develop and present merchandising plan	PC1. Check the specification sheet prepared in accordance with standard format		12	7	3	2
	PC2. Preparation and cutting of patterns and detailed drawings, mini markers are checked/confirmed in coordination with concerned personnel	50	6	2	3	1
	PC3. Check if the patterns developed are according to the shrinkage report ,tested and received		4	1	2	1
	PC4. Assembled garments are checked according to specification sheet, accepted garment assembly techniques		6	2	3	1
	PC5. Prototype sent for Test report either according to company norms or as per the buyers standards requested		6	1	4	1
	PC6. Prototype checked with design team and sent to buyer for approval and accordingly changes done if any and confirmed for production. Size sets approved internally		4	1	2	1
	PC7. Raise and Receive P.O(Purchase Order) & P.I (Performa Invoice) after confirmation on the		4	2	1	1







		_				
	costing to buyer and vendor					
	PC8. Approval and updation of all the work sheets, like the trims sheet, fabric sheet, consumption sheet(fabric and thread) this also includes in teckpack, if any, required		4	2	1	1
	PC9. Actual TNA updated and sent for approval		4	2	1	1
		Total	50	20	20	10
4.AMH/N0904Orga nizeand coordinate for pre-production	PC1. Be updated on the TNA prepared		5	3	1	1
	PC2. Coordinate with all depts. Check on mainly with status on the warehouse to know if the raw materials, trims and all necessary ordered are getting in-house on time		4	1	2	1
	PC3. When half the items are in-house then the PPM (pre-production meeting) is held and hand over of file takes place. Hence create a good accurate file.		5	3	1	1
	PC4. Sort out issue based PPM meeting, if any		4	2	1	1
	PC5. Content should be according to the usage or preference	50	5	3	1	1
	PC6. Ensure the file should have the techpack, production order sheet with size break up, cut plan and mini marker, packaging specification, washing instruction (if any), all the approved swatches and samples with strike offs if any, Test report, TNA Chart and important mail conversations.		10	6	3	1
	PC7. At Pre-production Meeting, the merchandiser clarifies and address any potential issues if any		7	3	2	2
	PC8. Identify any other issues, raised if any from the other department personnel attending the meeting		5	3	1	1
	PC9. Hand over to be done and minutes of the meeting sent to all involved		5	1	3	1
		Total	50	25	15	10
5.AMH/N0905Fact ory coordination and managing shipment	PC1. Check execution of orders, whether it is running on time		10	5	4	1
	PC2. Coordinate with buyer or buying house if any clarification is required, that is if any issue raised during production is not well identified internally	50	10	7	2	1
	PC3. Coordinating with buying house QA or 3rd Party QA for initial/mid and final inspection of shipment.		10	5	4	1
	PC4. Taking responsibility of inspections		5	1	3	1
		-				31



Qualifications Pack For Merchandiser



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N-5-D-C National Skill Development Corporation

	PC5. Work closely with logistics and help		1			
	shipping department with timely information of					
	packing reports for preparation of shipping		10	2	5	3
	documents					
	PC6. Coordinate with shipping and					
	documentation department for forwarding		5	1	2	2
	the approved shipment		5	1	2	2
		Total	50	21	20	9
		TOLAI	50	21	20	9
6.AMH/N0103Main						
tain health safety	PC1 Comply with boalth and cafety related		3	1	1	1
and security at	PC1. Comply with health and safety related					
workplace	instructions applicable to the workplace					
	PC2. Use and maintain personal protective		3	1	1	1
	equipment as per protocol					
	PC3. Carryout own activities in line with approved		3	1	1.5	0.5
	guidelines and procedures					
	PC4. Maintain a healthy lifestyle and guard against		3	1	1	1
	dependency on intoxicants			-	-	-
	PC5. Follow environment management system		3	1	1	1
	related procedures		5	T	T	Ţ
	PC6. Identify and correct(if possible) malfunctions		3	0.5	2	0.5
	in machinery and equipment		Э	0.5	2	0.5
	PC7. Report any service malfunctions that cannot	- 50				
	be rectified		3	1	1	1
	PC8. Store materials and equipment in line					
	with manufacturer's and organizational		3	1	1	1
	requirements					
	PC9. Safely handle and move waste and debris		3	1	1	1
	PC10. Minimize health and safety risks to self and					
	others due to own actions		3	1	1	1
	PC11. Seek clarifications, from supervisors or other					
	authorized personnel incase of perceived risks		3	1	1	1
	PC12. Monitor the workplace and work processes					
	for potential risks and threats		3	1	1.5	0.5
	PC13. Carry out periodic walk-through to keep					
	work area free from hazards and obstructions, if		3	1.5	1	0.5
	assigned		5	1.5	T	0.5
	PC14. Report hazards and potential risks/ threats					
	to supervisors or other authorized personnel		3	1	1	1
	PC15. Participate in mock drills/ evacuation					
	procedures organized at the workplace		2	0.5	1	0.5
	PC16. Undertakefirstaid,fire-					
	fightingandemergencyresponsetraining,ifasked to		2	0.5	1	0.5
			2	0.5	T	0.5
	do so PC17. Take action based on instructions in the					
			2	0.5	1	0.5
	event of fire, emergencies or accidents					
	PC18. Follow organization procedures for		2	0.5	1	0.5
	shutdown and evacuation when required	Tatal	F2	10	20	14
		Total	50	16	20	14
	Grand Total		350	145	135	70



Qualifications Pack For Merchandiser



